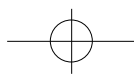
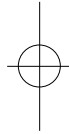
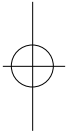
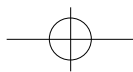
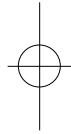
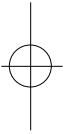


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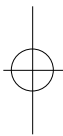


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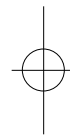
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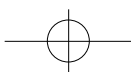
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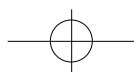
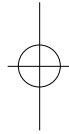
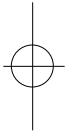
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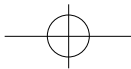
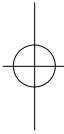
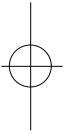
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This book is for the correctional workers—the men and women who put their lives on the line everyday to work in our nation’s correctional facilities—and by doing a good job, you keep all of us safe. May this book be a valuable tool in your endeavors.

A special dedication is for my wife, Nancy, and my children—Gary Jr., and Amber Beth. Once again, thanks for putting up with me and showing me your love and support.





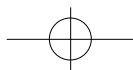
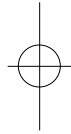
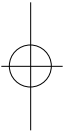
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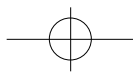
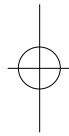
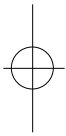


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